

# **GLLA PLUS ONE NF**

## **Technical sheet** Revised date 2023-06-16

#### 1. Chemical composition and Physical characteristics:

GLLA PLUS ONE NF POWDER is a Gypsum Long Life Additive Chemical: Acrylics co-polymers derivatives on crystal based.

Appearance: powder

Specific weight: 1.160 kg/l c.a.

pH: 8,5 - 9,5

#### 2. Properties and application:

The GLLA PLUS ONE NF is a new developed additive, GLLA PLUS ONE NF is polymer that increase the compressive and tensile strength of gypsum and do not reduce the own gypsum porosity. GLLA PLUS ONE NF is introduced in beta gypsum to increase the mould gypsum life for Sanitaryware and Tableware slip casting.

GLLA PLUS ONE NF increase the gypsum mould quality surface and insure the multicasting properties for more than 1 cast per day.

The **GLLA PLUS ONE NF** is available as powder.

3. Approximate dosage and preparation procedure:

### GLLA PLUS ONE NF POWDER is required at 2% concentration.

The ratio gypsum water could be the same already used by the customer.

We suppose used ratio 100 lt of water and 130 kgs of gypsum, so the 2% of the GLLA PLUS ONE NF POWDER shall be 2,6 kgs (2% of the gypsum quantity)

Preparation procedure is as follows:

- 1. Introduce the 100 lt of water into a tank
- 2. Introduce the 2,6 kgs of GLLA PLUS ONE NF POWDER inside the water and then start to mix by stirrer up to the powder is homogenously dissolved
- 3. Add the 130 kgs of gypsum and start mixing as normal procedure.





4.	Storage and packaging:

GLLA PLUS ONE NF is stable to prolonged storage under condition where extreme temperatures do not occur. The product should be stored < 40° C and the shelf life is at least twelve months if this condition is observed.

**GLLA PLUS ONE NF POWDER** packaging: 20 kg drums. 5. Safety:

GLLA PLUS ONE NF presents no hazard for handling, transport and storage, and so no warnings or labels are required.

Nevertheless it is necessary to remember that improper use of chemicals and the absence of basic practices of industrial hygiene can be harmful to health and environment. Detailed health and safety information can be found in our safety data sheet, available according to ECC Directive.

